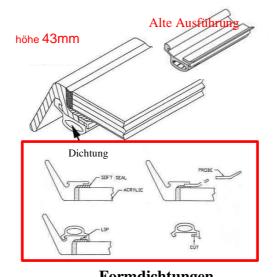
## Formdichtung für Ocean Hatch Luke







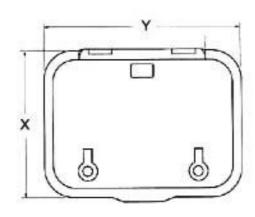








<u>Formdichtur</u> Bestellnr.	<u>ngen</u> Außenmaße	Тур
Nr.20113	267 x 412 mm	20
Nr.20115	392 x 522 mm	30
Nr.11773	445 x 575 mm	50
Nr.17596	575 x 575 mm	60
Nr.20313	695 x 695 mm	70



### Identifikationshilfe LEWMAR Lukenmodel



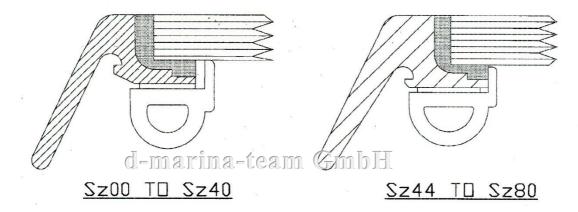
Ersatzdichtung neue Bauform ab 7. 2024 Ersatz für die alte Ausführung



# INSTRUCTIONS FOR REPLACING OCEAN HATCH SEAL LEWMAR WILL SUPPLY A LENGTH OF RUBBER - PREPARED AND GLUED

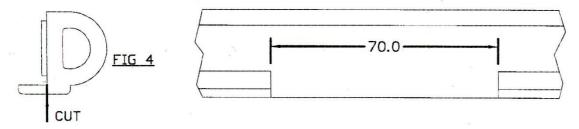
#### METHOD OF REPLACEMENT:-

- (a) REMOVE ORIGINAL SEAL AND CLEAN AREA READY FOR NEW SEAL
- (b) STICK NEW SEAL TO UPPER FRAME ENSURING THE TAPE IS FULLY STUCK TO THE FRAME. (see fig 1)
  USE 3M TYPE 94 PRIMER TO AID ADHESION



### FIG 1

(c) DCEAN HATCHES REQUIRE THE SEAL TO BE CUT LOCALLY AROUND THE LEVER LUGS AS SHOWN IN (fig 4)



NOTES: ENSURE THAT THE SEAL IS FREE FROM PUCKERING.

SEAL JOINT TO BE LOCATED AROUND HINGE AREA ON ROLLSTOP HATCHES.

SEAL JOINT TO BE LOCATED APPROX HALF WAY DOWN EDGE ADJACENT
TO HINGE'S ON OCEAN HATCHES.